

TURBINE POWER SYSTEMS CONFERENCE

**February 25, 2002
Moody Gardens Hotel
Galveston, Texas**

Presentation topic:

**Technology Development Needs
for Coal-Fired Power Systems**

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Coal Utilization Research Council (CURC)

What is the Coal Utilization Research Council?

- **Promotes coal utilization R,D & D**
- **Encourages industry/government partnerships to commercialize new coal technologies**
- **Coordinates activities with other coal stakeholders to insure an industry unified voice on R,D & D**

Coal Utilization Research Council (CURC)

Who are the members of CURC?

Utilities as users of technology

Manufacturers of technology/equipment

Producers of coal

R&D technology developers & researchers (including state governments, universities & research institutions)

Coal is Abundant, Affordable & Clean

Soon?
**Methane
Hydrates**

World reserves estimated at
up to 400 Million Tcf

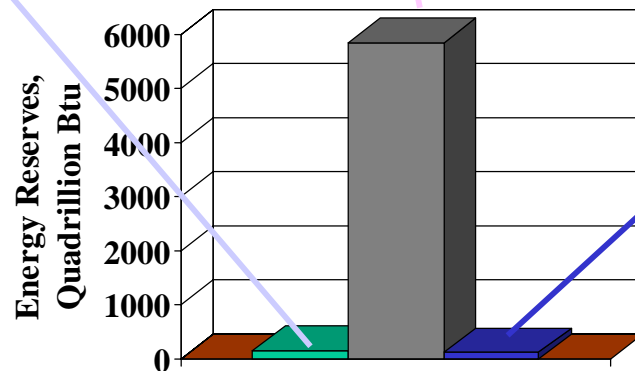


Natural Gas
More than
164 Tcf

168 Quads

Coal
275 billion tons

5,839 Quads

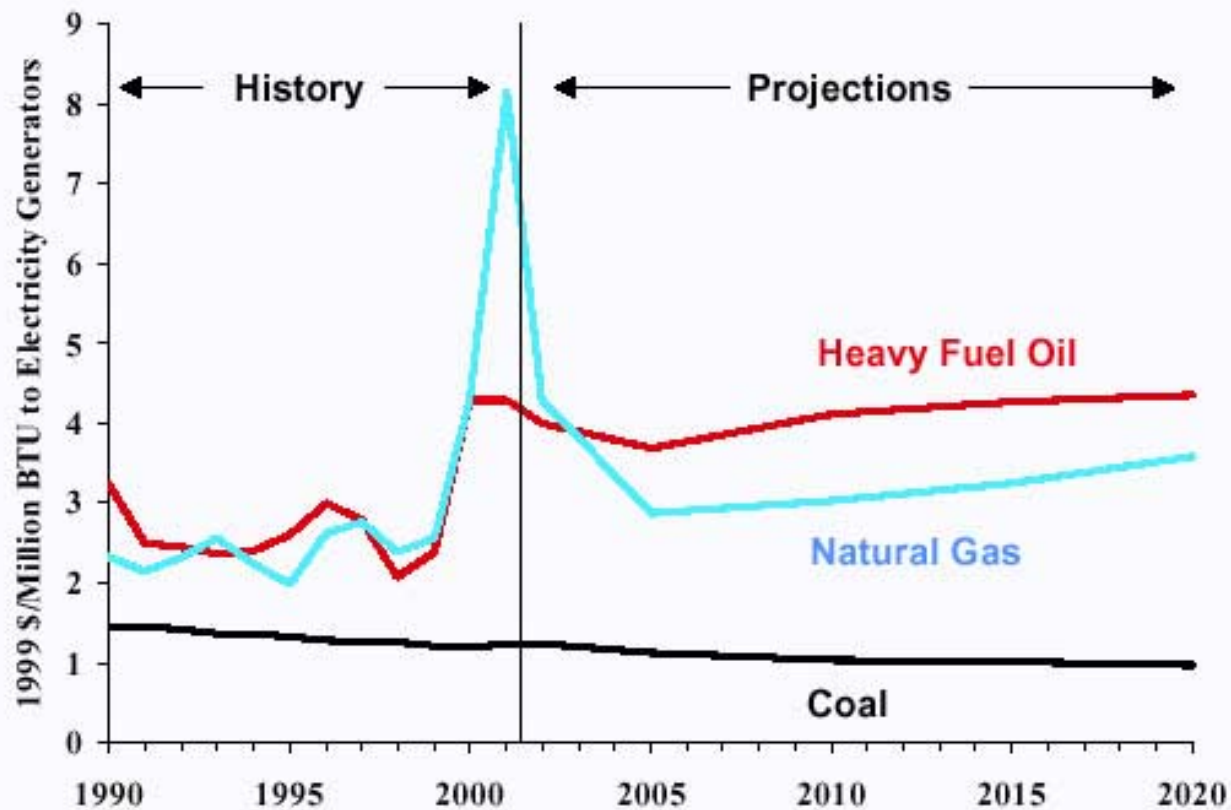


Oil
21 billion barrels

122 Quads

Coal: Abundant, Affordable & Clean

Stable Coal Prices Erratic Natural Gas Prices

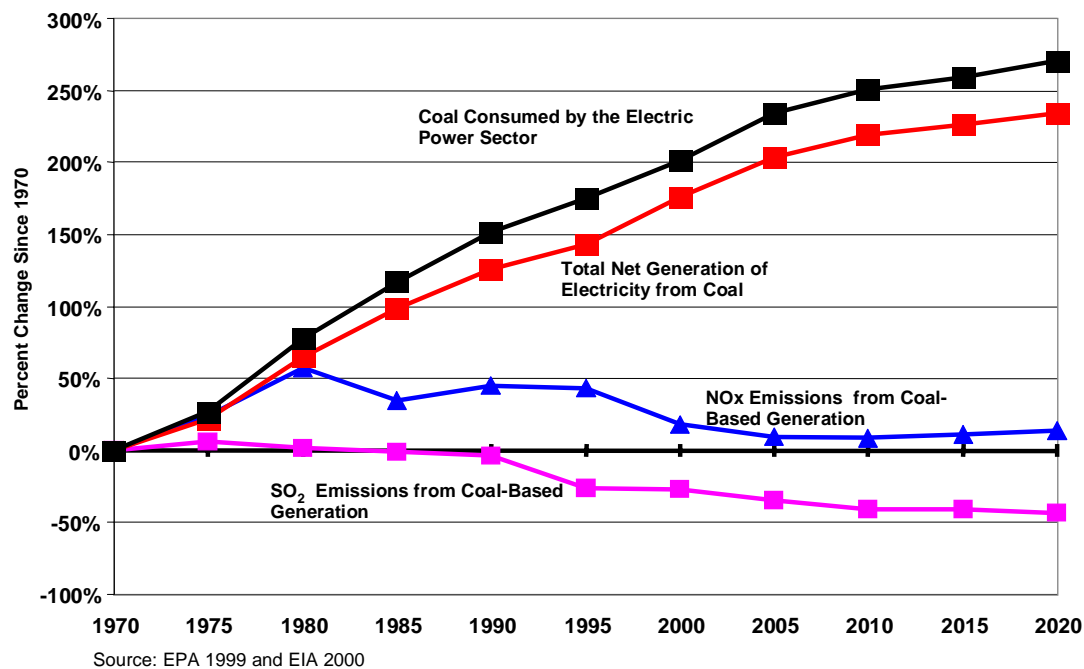


Data Sources: EIA Short Term Energy Outlook, July 2001
EIA Annual Energy Outlook 2001



Coal: Abundant, Affordable & Clean

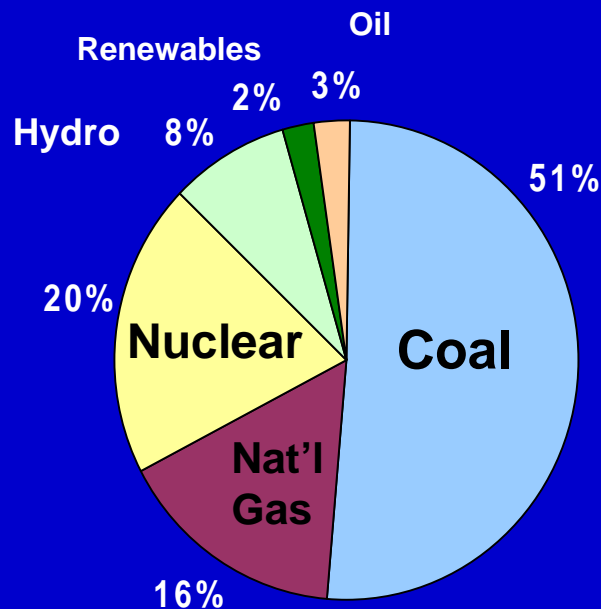
Since 1970, coal-based electric generation has increased dramatically, yet emissions from coal-based power plants have declined steadily.



Projection of U.S. Electric Power Generation and Fuel Mix

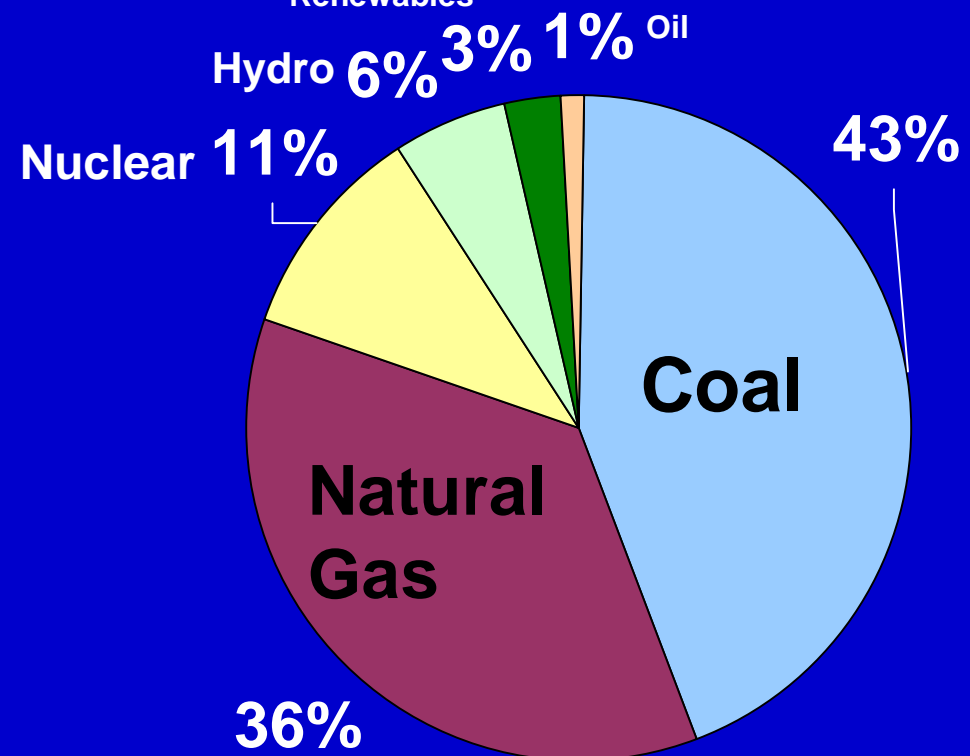
1999

3.2 Trillion kWh 69% fossil fuels



2020

4.5+ Trillion kWh 70% fossil fuels
Renewables

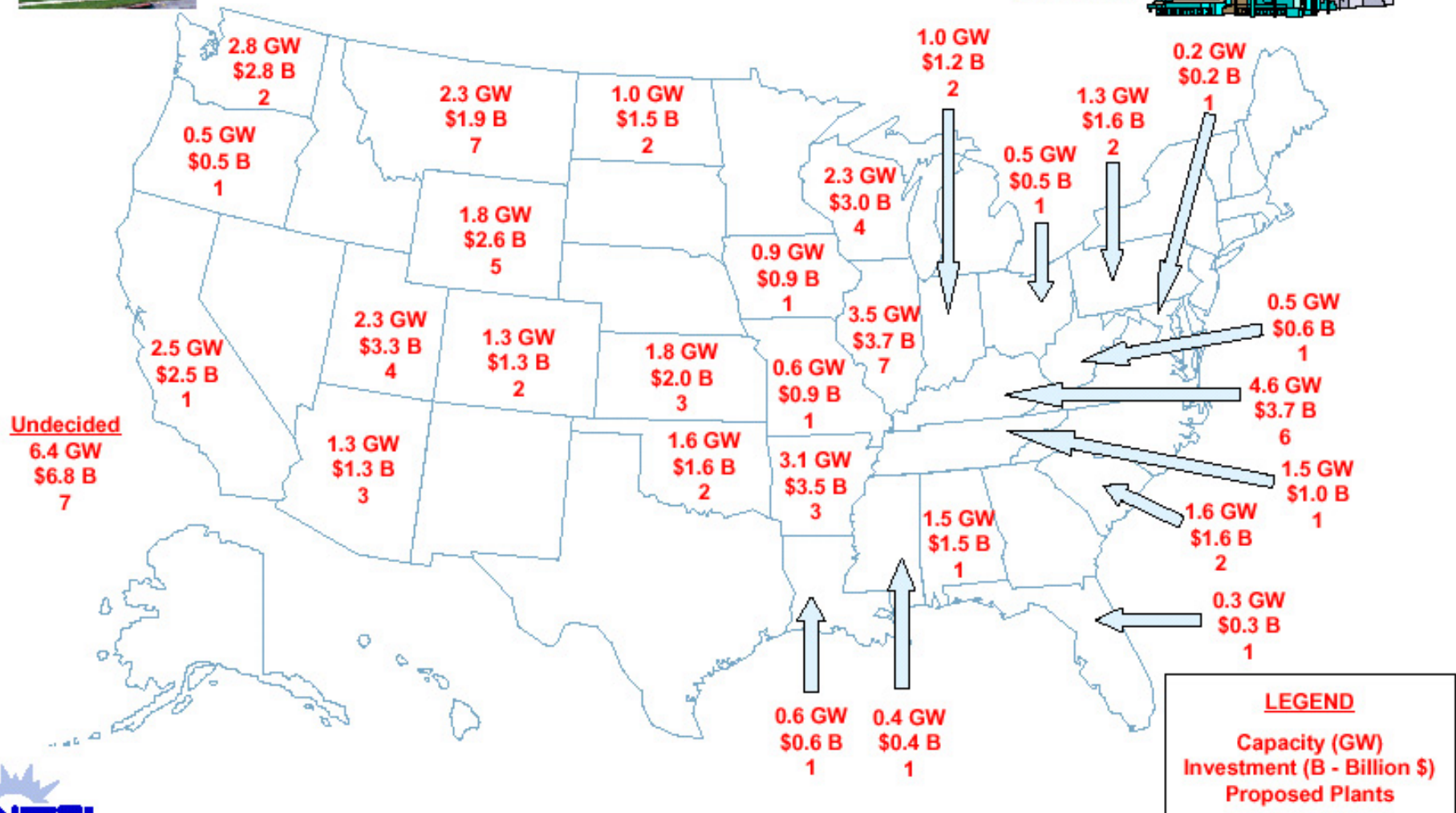


Coal's Resurgence in Electric Power Generation



Equivalent Power
for
50 Million Homes

75 Plants
50 GW
\$ 53 Billion



Retrofit & Repowering Potential for Coal?

Substantial !!!

Coal Nameplate Capacity
321 GW
44% of Total



240 GW (75%) of Fleet Capacity
Is Prime Target For
Increased Capacity **Retrofit**
(40 GW potential in 3 years!)

80 GW (25%) of Fleet Capacity
Is Prime Target For **Repowering**
With Cleaner, Higher
Efficiency Coal Technologies



Sources: National Coal Council

01-7 Evolution of Combustion Technology

CHALLENGES TO USE OF COAL

- **Competitively-priced for electricity generation**
-- coal vs. natural gas
- **Costs & time to construct -- permitting & construction**
- **Environmental challenges/regulations**
- **NIMBY (“not in my backyard”)**
- **Low public opinion**

Environmental Challenges: Air & Water

- Sulfur Dioxide

- SO2 Air Quality
- Acidification
- Fine Particles
- Regional Haze

- Nitrogen Oxides

- Ozone formation
- Fine Particles
- Acidification
- Regional Haze

- Carbon Dioxide

- Climate Change

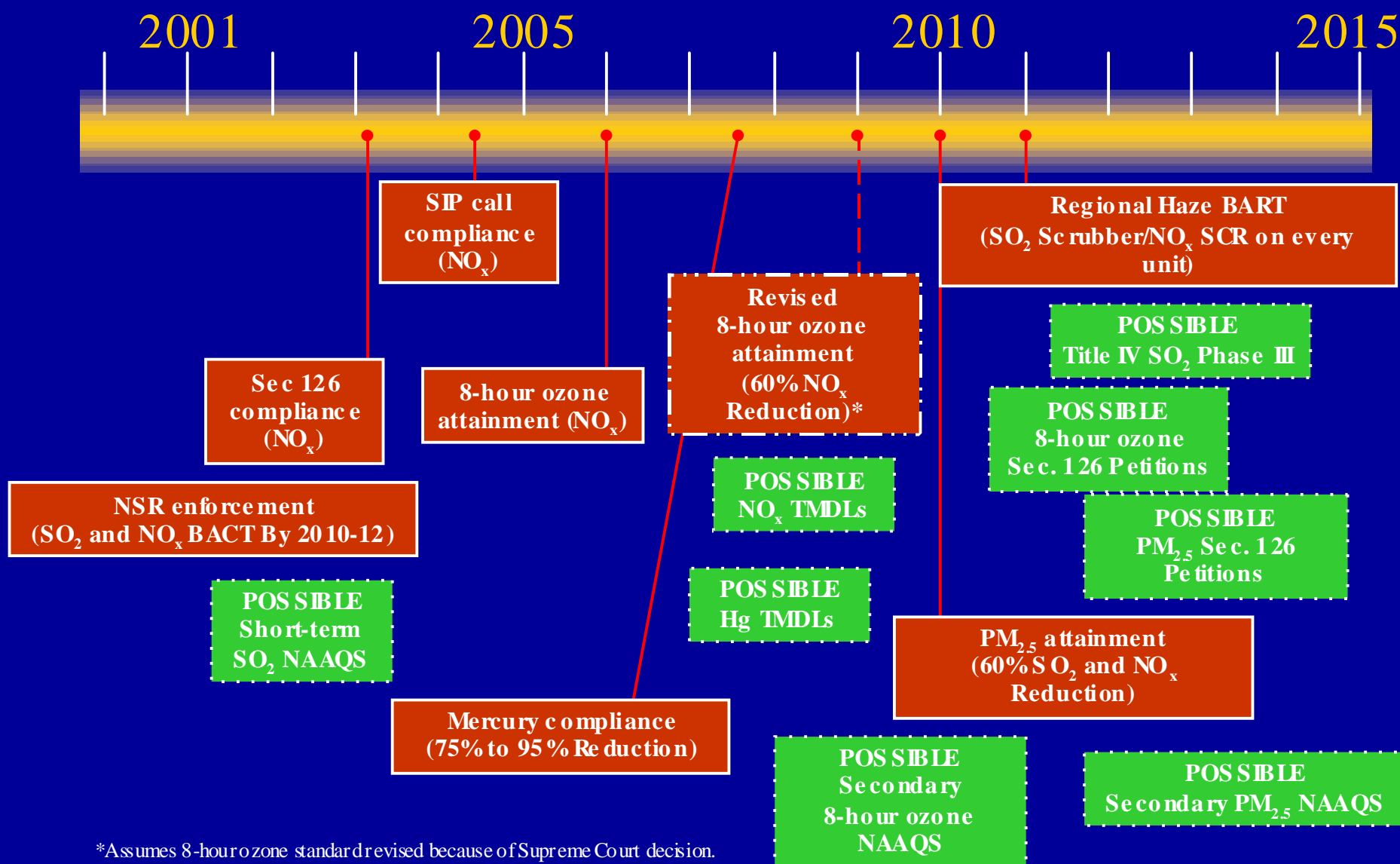
- Mercury

- Toxic bioaccumulation

- Water

- ???

Environmental Regulatory Challenges



Challenges to the Use of Coal

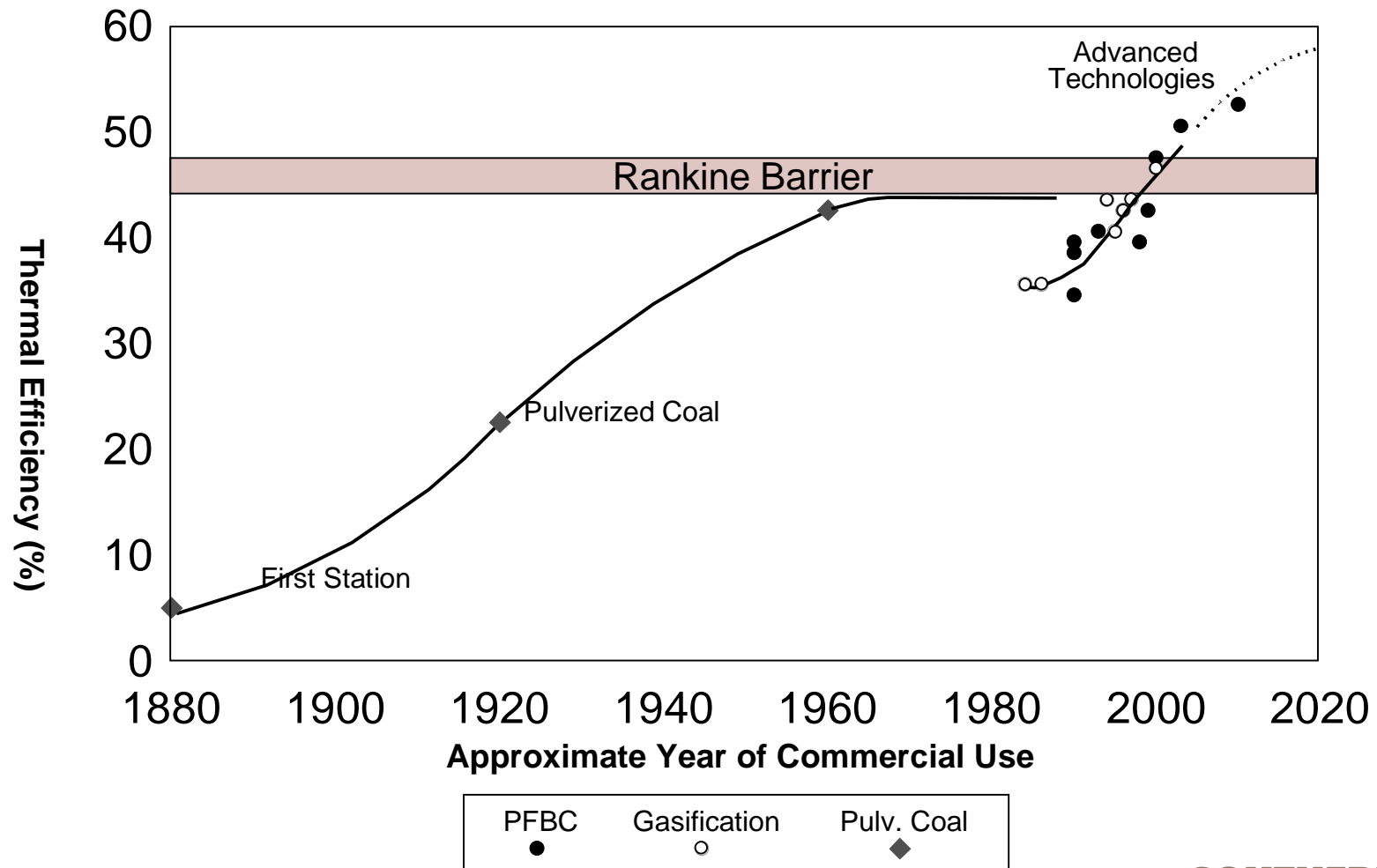
- If coal is, or perceived to be, a dirty fuel that harms the environment or the health of people;
- If coal is not cost competitive with other alternatives;
- If other fuels (e.g. natural gas) are as readily available as coal;
- Then, coal use for power generation will be more difficult

To insure that coal can meet these challenges now and in the future

- Technology is essential
- Technology must be --
 - Cost competitive
 - Meet environmental standards
- Technology becomes a means by which --
 - to insure coal's competitiveness
 - to remove environmental issues as a concern for future coal use

Challenges to the Use of Coal:

Evolution of Coal-Fired Power Plants



To meet the Challenges to the Future Use of Coal:

A clearly defined *technology development program*

CURC's Technology Roadmap

- **Guides public/private cooperative efforts to develop, demonstrate and deploy technologies needed to achieve interim & long term technology goals for using coal**
- **Identifies near-term technologies that are**
 - **building blocks or critical components needed to insure success in the development of longer term technologies**
 - **high risk but high pay-off technologies that will insure cost effective environmental compliance**
- **Targets longer term technologies needed to insure that**
 - **new coal powerplants will emit de minimus or zero emissions**
 - **cost-effective methods are available to capture/sequester CO₂**

Performance Targets for Coal Generation

(Performance Targets assume technologies in 2010 & 2020 are commercially available but not yet in widespread use)

Performance Target	Today	2010	2020
Capital Cost, \$/kW	900 - 1300	900 - 1100	1000-1500*
Efficiency, %HHV	40	45	45 - 60
SO₂, removal %	95	97	99
No_x lbs/mmbtu	0.1 - 0.3	0.08	0.05
HAPs (<i>hazardous air pollutants</i>)	define goals	meet goals	meet goals
Waste Utilization, %	15 - 30	50 - 75	100
Overall Emissions		Significant Reductions from Today's Technology	Deminimis Emissions

*The higher capital cost range includes installation/application of commercially-available CO₂ sequestration technology; no such cost-effective control technology is commercially available in the 2010 timeframe although indirect sequestration techniques (e.g. carbon sinks) may be available.

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The end results of a successful Advanced Coal Technology Program

- By **2010** commercially available technology that will enable
 - existing coal based electricity generation powerplants to achieve cost-effective compliance with environmental requirements (e.g. SO₂, NO_x, PM, mercury)
 - the next generation of coal fired powerplants to be more efficient (less CO₂ emitted); cost competitive (with natural gas); and, environmentally superior to today's technology

The end results of a successful Advanced Coal Technology Program

- By **2020** commercially available technology that will enable
 - cost-competitive electricity generation
 - production of chemicals or fuels from coal
 - virtually no emissions of conventional pollutants (SO₂, NO_x, PM, Hg) from coal use
 - “first-of-a-kind” commercial scale technology demonstrations able to capture and sequester CO₂ for commercial application after 2020

CURC HIGHEST PRIORITY TECHNICAL ISSUES OF COAL-FIRED POWER GENERATION RD&D

Technology Platforms	RD&D Issues	Time Frame and RD&D Funding (Public & Private) Million US Dollars	
		2000-2010	2010-2020
Existing Power Plants	<ul style="list-style-type: none"> • Reduce Hg and other HAPS to levels required • Evaluate low NOx burners to achieve 0.1lb. NOx/MMBtu • Increased use of solid waste • Integrate SO2 removal and particulate control to > 99% 	684	750
Advanced Combustion-Based Steam Power Plants	<ul style="list-style-type: none"> • Higher temperature materials for boilers and steam turbines • Design of plant components and systems • Component testing under anticipated operating conditions 	1248	1452
Gasification/Hybrid Power Plants	<ul style="list-style-type: none"> • High pressure solid feed injection • Slip stream testing of fuel cells • Fuel cell development/testing • 1800F metallic heat exchangers • Gasifiers for high moisture and ash coals • Enhanced monitoring of trace elements • Char combustion and gasification 	2100	2200
Coal Liquid Fuels and Chemicals	<ul style="list-style-type: none"> • Fuels and Chemicals • Enabling Research to develop New Technologies • System Optimization • Hydrogen Production via gasification 	575	591
CO2 Management	<ul style="list-style-type: none"> • Development and demonstration for combustion separation • Development and demonstration for gasification separation • Fixation/reuse and geological, terrestrial, and ocean sequestration 	1250	1750
TOTAL RD&D COSTS		5,857	6,743
TOTAL OVER 20 YEARS			12,600

**20 years:
\$12.6billion**



Technology Roadmap: Coal Gasification Technology Needs

- High Pressure Solid Feed Injection
- Slip Stream Testing of Fuel Cells
- Fuel Cell Development/Testing
- 1800F Metallic Heat Exchangers
- Gasifiers for High Moisture and Ash Coals
- Enhanced Monitoring of Trace Elements
- Char Combustion and Gasification

Technology Roadmap: Estimated Costs to Complete Coal Gasification R,D & D

	R&D (musd)	DEMO (musd)
2000-2010	1400	700
2010-2020	450	1750
Subtotal	1850	2450
TOTAL: \$4,300		

CURC's Coal Investment Strategy

Road to commercialization

Technology Development

R&D

Robust Technology
Development
Program
80/20 Gov't
financial
assistance

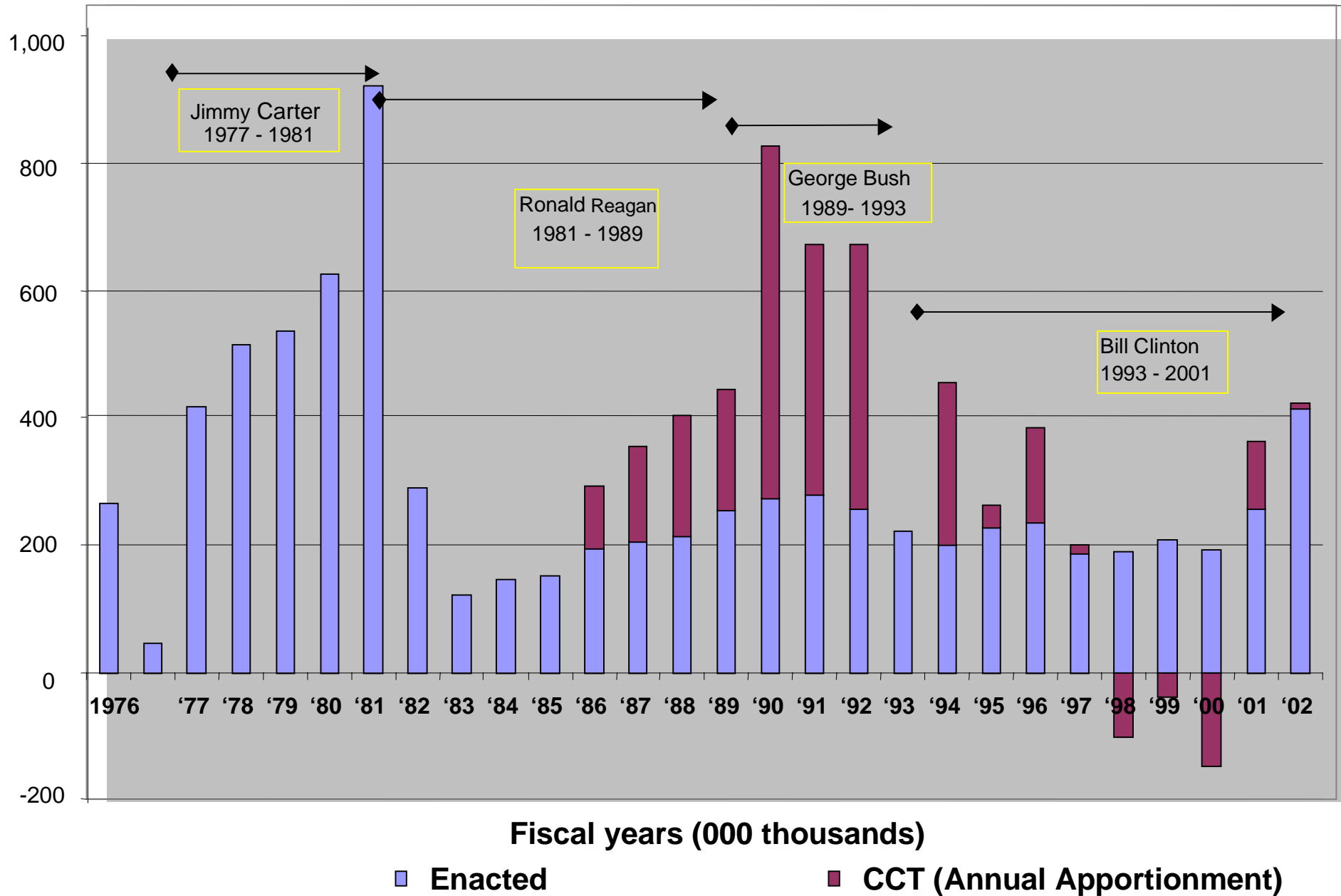
Commercial Readiness

Demonstrate
\$2.0 B Clean
Coal Power
Initiative
50/50
cost share

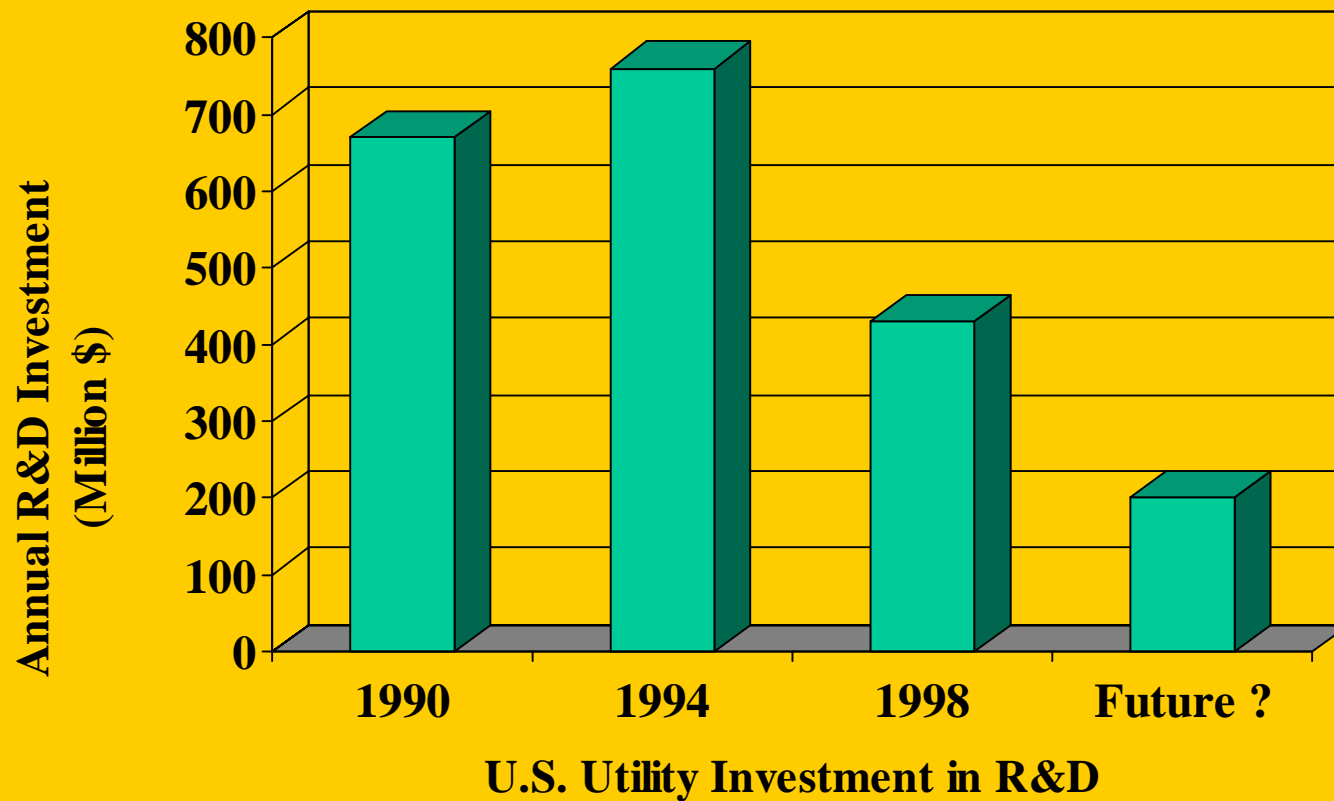
Market Penetration

Deploy
Tax incentives
Favorable
regulatory
climate

No Growth Investment Trend by Government

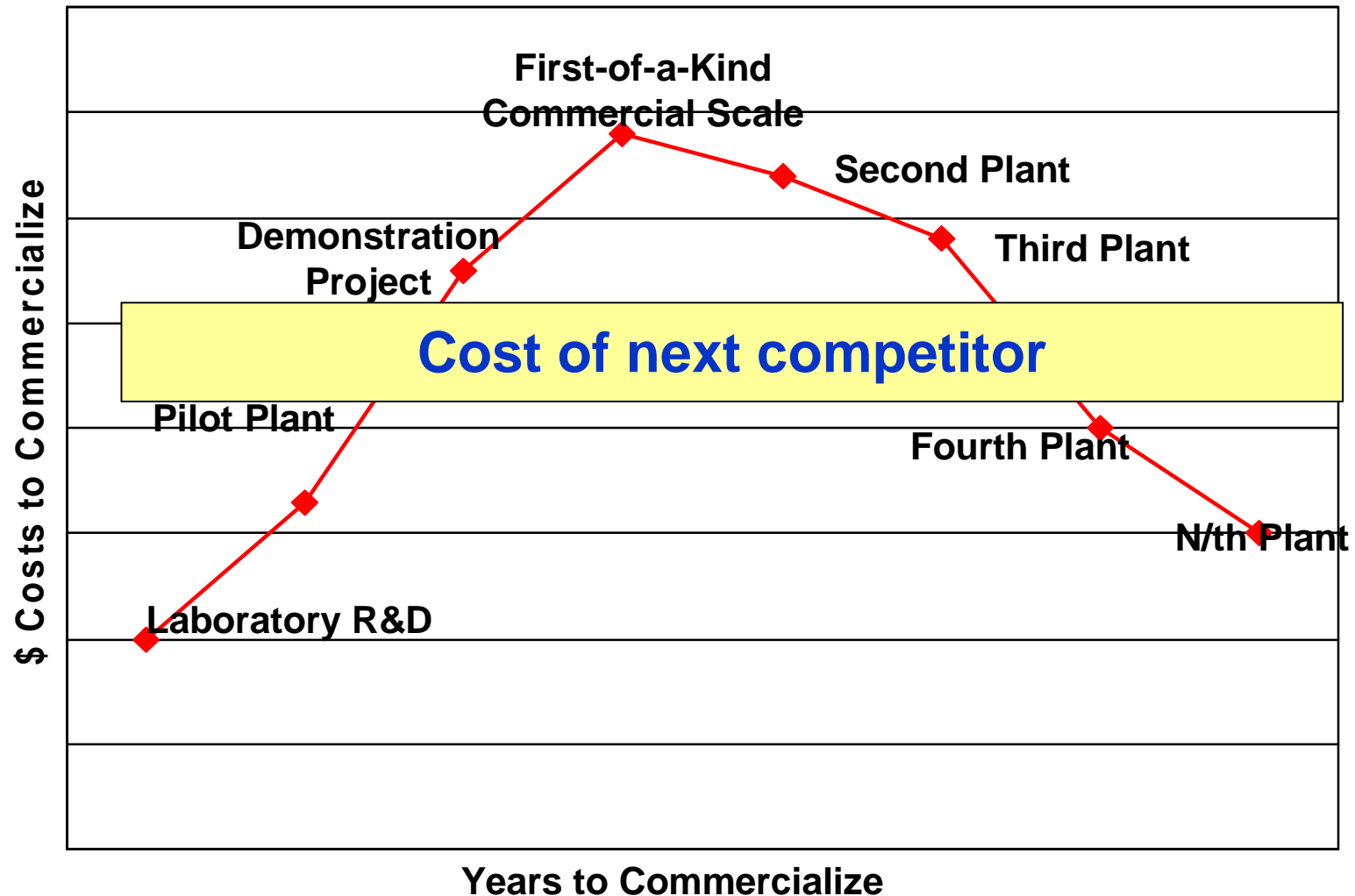


Downward Investment Trend By Utilities

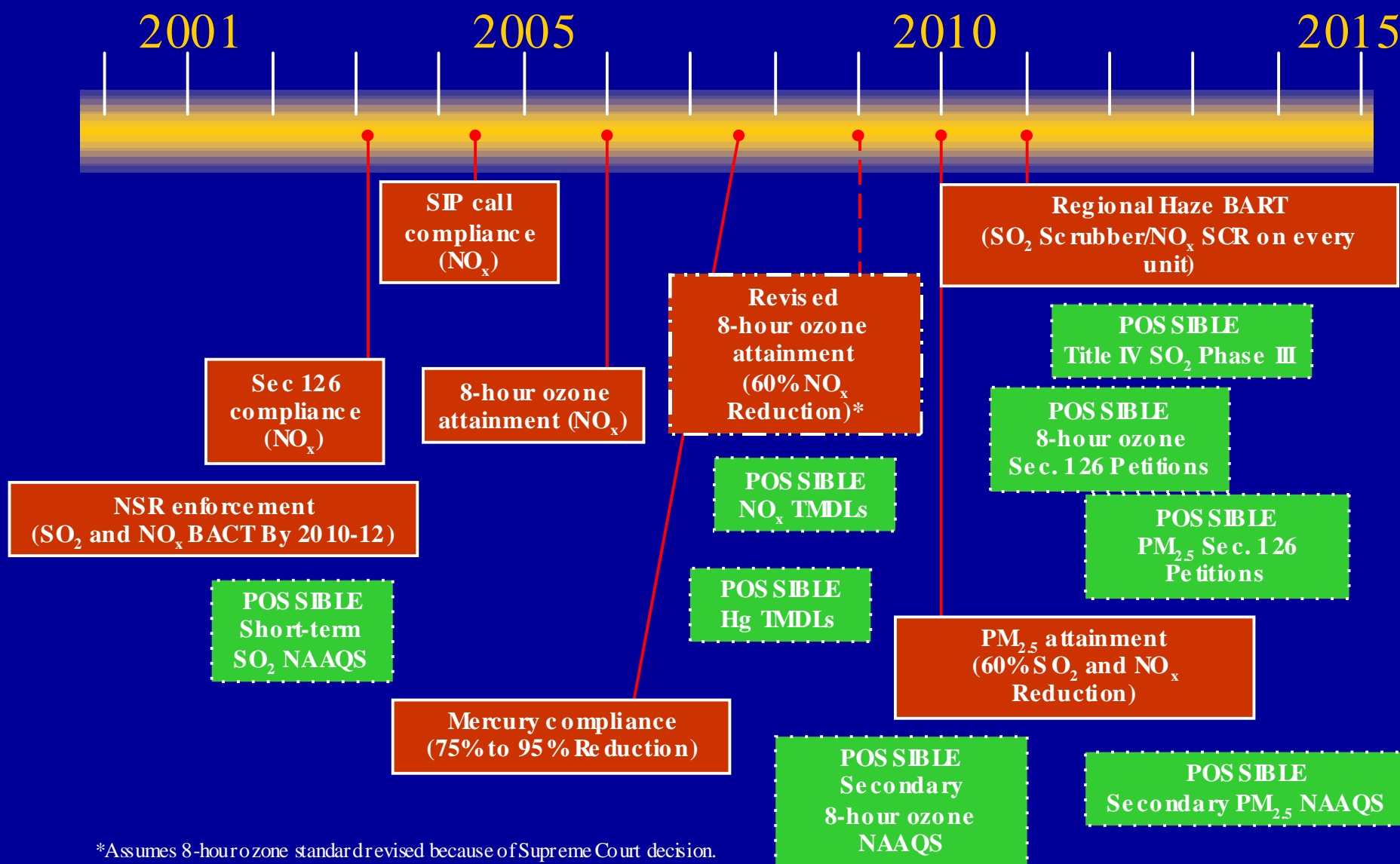


Source: EPRI Roadmap

Technology R&D to Commercialization



Environmental Regulatory Challenges



Government's Role

- **Promote technologies that are responsive to public needs**
- **Promote fuel diversity and reliability of affordable supplies**
- **Share technical and financial risks of technology development required to meet public needs and promote public/private partnerships**

National Electricity and Environmental Technology Act, S. 60 and H.R. 2323

- **Title I**

- Accelerated R&D for new and existing coal-based generation facilities
- Power Plant Improvement Initiative

- **Title II**

- Tax credits for emission reduction and efficiency improvements on existing coal-based generation facilities
- Regulatory incentives

- **Title III**

- Tax credits for early commercial applications of advanced clean coal technologies
- Regulatory incentives
- Risk pool

- **Title IV**

- Extension of Title II and III tax credits to public power, rural electric cooperatives and government facilities

Power Plant Improvement Initiative

Precursor to CCPI:

- **Congressionally mandated redirection of \$95 Million of previously appropriated clean coal technology funds**
- **Objective: Electricity reliability with near-term technological solutions for coal-fired electric power generation**
- **24 Proposals, 8 projects selected >\$110 Million Projects**
 - **Emissions control strategies - 5 projects**
 - **Advanced control schemes - 2 projects**
 - **Waste handling/reduction - 1 project**

The Clean Coal Power Initiative (CCPI)

- Cost-shared partnership between the industry and government to provide early demonstrations of advanced coal-based, power generation technologies
- The goal is to accelerate commercial deployment of advanced technologies. This ten-year initiative will be funded at a total federal cost-share estimated at \$2 billion with matching industry cost-share of at least 50%
- First solicitation to be issued February, 2002; submissions June, 2002; selections December, 2002

How does CURC insure completion of the Technology Roadmap?

- #1. Agreement among the key players
- #2. Adequate funding & other legislative authorities to undertake necessary R&D, demonstration and deployment projects
- #3. Industry-led partnerships with DOE, national laboratories, state programs & universities
- #4. Discouragement of actions that preclude timely development & use of technologies

#1 - Agreement among the key players

- **The Roadmap document is used to find consensus among CURC members, the Department of Energy (DOE), the White House, Congress and other interest groups & stakeholders**

2 - Adequate Funding and Legislative Authorities

- CURC has identified total estimated costs to complete the Technology Roadmap
- House energy bill (HR4) and Senate energy bill (S. 1766) includes \$160 to \$175 million per year for coal R&D
- House energy bill (HR4) and Senate energy bill (S. 1766) includes 10 year and \$2.0 billion clean coal demonstration program
- House energy bill (HR4) includes \$3.3 billion in tax incentives; Senate bill includes \$1.9 billion in tax incentives

2 - Adequate Funding and Legislative Authorities

House energy bill passed the House in August, 2001 --

\$500 million over three years for coal R&D program

\$2.0 billion/10 years for coal demonstrations using CURC

80% of demonstration funds directed to gasification

\$3.3 billion tax incentives for limited number of advanced coal utilization projects

Senate energy bill (S. 1766) being debated by the Senate --

\$2.5 billion 5 year authorization for fossil energy R&D of which about 40% is coal based

\$2.0 billion/10 years for coal demonstrations tied to Vision 21 objectives and targets

lignite & precombustion technologies with emphasis on gasification & carbon sequestration

\$1.9 billion tax incentives for limited number of advanced coal utilization projects

#3 - Industry-led partnerships

- **CURC Technology Roadmap assumes public/private cost share demonstrations**
- **Support President's \$2.0 billion clean coal initiative**
- **Government must have authority to contract for entire amount of federal share in a multi-year & multi-million dollar demonstration project**
- **\$2.0 billion program should focus upon demonstrations for subsequent widespread use**

#4 - Comment on actions that could preclude development

- **Identify regulations that will preclude or enhance development or use of new technologies**
- **Comment upon proposed actions in context of impacts upon technology development and use**

For More Information:

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